General information	
Product type designation	TP700 Comfort Outdoor
Display	
Design of display	TFT, bonded, daylight-readable
Screen diagonal	7 in
Display width	152.4 mm
Display height	91.4 mm
Number of colors	16 777 216
Resolution (pixels)	
Horizontal image resolution	800 Pixel
Vertical image resolution	480 Pixel
Backlighting	
<ul> <li>MTBF backlighting (at 25 °C)</li> </ul>	50 000 h
Backlight dimmable	Yes; LED, can be dimmed manually or automatically
Control elements	
Keyboard fonts	
• Function keys	
— Number of function keys	0
<ul> <li>Number of function keys with LEDs</li> </ul>	0
• Keys with LED	No
• System keys	No
Numeric keyboard	Yes; Onscreen keyboard
<ul> <li>alphanumeric keyboard</li> </ul>	Yes; Onscreen keyboard
Touch operation	
Design as touch screen	Yes; analog, resistive
Expansions for operator control of the process	
• DP direct LEDs (LEDs as S7 output I/O)	
— F1Fx	0
<ul> <li>Direct keys (keys as S7 input I/O)</li> </ul>	
— F1Fx	0
• Direct keys (touch buttons as S7 input I/O)	32
Installation type/mounting	
Mounting position	vertical
Mounting in portrait format possible	Yes
Mounting in landscape format possible	Yes
maximum permissible angle of inclination without external ventilation	35°
Supply voltage	
Type of supply voltage	DC
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V

permissible range, upper limit (DC)	28.8 V
Input current	0.7.4
Current consumption (rated value)	0.7 A
Starting current inrush I <sup>2</sup> t	0.5 A <sup>2</sup> ·s
Power	17 147
Active power input, typ.  Processor	17 W
	X86
Processor type Memory	A00
Flash	Yes
RAM	Yes
	12 Mbyte
Memory available for user data  Type of output	12 Mbyte
Info LED	No
Power LED	No
Error LED	No
Acoustics	110
• Buzzer	No
• Speaker	Yes
Time of day	163
Clock	
	Yes
<ul><li>Hardware clock (real-time)</li><li>Software clock</li></ul>	Yes No
• Hardware clock (real-time)	
<ul><li>Hardware clock (real-time)</li><li>Software clock</li></ul>	No
<ul><li> Hardware clock (real-time)</li><li> Software clock</li><li> retentive</li></ul>	No Yes; Back-up duration typically 6 weeks
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable</li> </ul>	No Yes; Back-up duration typically 6 weeks
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable</li> <li>Interfaces</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable</li> <li>Interfaces</li> <li>Number of industrial Ethernet interfaces</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable</li> <li>Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of RS 232 interfaces</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of RS 232 interfaces</li> <li>Number of USB interfaces</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0 2; USB 2.0
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of RS 232 interfaces</li> <li>Number of USB interfaces</li> <li>USB Mini B</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of RS 232 interfaces</li> <li>Number of USB interfaces</li> <li>USB Mini B</li> <li>Number of 20 mA interfaces (TTY)</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of RS 232 interfaces</li> <li>Number of USB interfaces</li> <li>USB Mini B</li> <li>Number of 20 mA interfaces (TTY)</li> <li>Number of parallel interfaces</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of RS 232 interfaces</li> <li>Number of USB interfaces</li> <li>USB Mini B</li> <li>Number of 20 mA interfaces (TTY)</li> <li>Number of other interfaces</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of USB interfaces</li> <li>USB Mini B</li> <li>Number of 20 mA interfaces (TTY)</li> <li>Number of other interfaces</li> <li>Number of SD card slots</li> <li>With software interfaces</li> <li>Industrial Ethernet</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0 0 No
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of RS 232 interfaces</li> <li>Number of USB interfaces</li> <li>USB Mini B</li> <li>Number of 20 mA interfaces (TTY)</li> <li>Number of parallel interfaces</li> <li>Number of SD card slots</li> <li>With software interfaces</li> <li>Industrial Ethernet</li> <li>Industrial Ethernet status LED</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0 0 2 No
<ul> <li>Hardware clock (real-time)</li> <li>Software clock</li> <li>retentive</li> <li>synchronizable Interfaces</li> <li>Number of industrial Ethernet interfaces</li> <li>Number of RS 485 interfaces</li> <li>Number of RS 422 interfaces</li> <li>Number of USB interfaces</li> <li>USB Mini B</li> <li>Number of 20 mA interfaces (TTY)</li> <li>Number of other interfaces</li> <li>Number of SD card slots</li> <li>With software interfaces</li> <li>Industrial Ethernet</li> </ul>	No Yes; Back-up duration typically 6 weeks Yes  2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0 0 No

PROFINET	Yes
Supports protocol for PROFINET IO	Yes
IRT	Yes; WinCC V13 SP1 HSP or higher
PROFIBUS	Yes
MPI	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
WEB characteristics	
• HTTP	Yes
• HTTPS	No
• HTML	Yes
• XML	No
• CSS	Yes
• Active X	No
<ul><li>JavaScript</li></ul>	Yes
• Java VM	No
Dodundancy mode	
Redundancy mode	
• MRP	Yes; WinCC V13 SP1 HSP or higher
• MRP Further protocols	
<ul><li>MRP</li><li>Further protocols</li><li>CAN</li></ul>	No
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> </ul>	No Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> </ul>	No
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> </ul>	No Yes Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> </ul>	No Yes Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> </ul>	No Yes Yes Yes  O11 Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> </ul>	No Yes Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> </ul>	No Yes Yes  Yes  No No
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> <li>IP (at the front)</li> </ul>	No Yes Yes O11 Yes No IP66
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> <li>IP (at the front)</li> <li>Enclosure Type 4 at the front</li> </ul>	No Yes Yes  O11 Yes No  IP66 Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> <li>IP (at the front)</li> <li>Enclosure Type 4 at the front</li> <li>Enclosure Type 4x at the front</li> </ul>	No Yes Yes Yes  Oll Yes No  IP66 Yes Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> <li>IP (at the front)</li> <li>Enclosure Type 4 at the front</li> <li>Enclosure Type 4x at the front</li> <li>IP (rear)</li> </ul>	No Yes Yes  O11 Yes No  IP66 Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> <li>IP (at the front)</li> <li>Enclosure Type 4 at the front</li> <li>Enclosure Type 4x at the front</li> <li>IP (rear)</li> <li>Standards, approvals, certificates</li> </ul>	No Yes Yes  Ol11 Yes No  IP66 Yes Yes Yes IP20
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> <li>IP (at the front)</li> <li>Enclosure Type 4 at the front</li> <li>Enclosure Type 4x at the front</li> <li>IP (rear)</li> <li>Standards, approvals, certificates</li> <li>CE mark</li> </ul>	No Yes Yes  O11  Yes No  IP66 Yes Yes IP20  Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Limit class of protection</li> <li>IP (at the front)</li> <li>Enclosure Type 4 at the front</li> <li>Enclosure Type 4x at the front</li> <li>IP (rear)</li> <li>Standards, approvals, certificates</li> <li>CE mark</li> <li>cULus</li> </ul>	No Yes Yes  O11 Yes No  IP66 Yes Yes IP20  Yes Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> <li>IP (at the front)</li> <li>Enclosure Type 4 at the front</li> <li>Enclosure Type 4x at the front</li> <li>IP (rear)</li> <li>Standards, approvals, certificates</li> <li>CE mark</li> <li>CULus</li> <li>RCM (formerly C-TICK)</li> </ul>	No Yes Yes  O11 Yes No  IP66 Yes Yes IP20  Yes Yes Yes
<ul> <li>MRP</li> <li>Further protocols</li> <li>CAN</li> <li>EtherNet/IP</li> <li>MODBUS</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 0</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Degree and class of protection</li> <li>IP (at the front)</li> <li>Enclosure Type 4 at the front</li> <li>Enclosure Type 4x at the front</li> <li>IP (rear)</li> <li>Standards, approvals, certificates</li> <li>CE mark</li> <li>cULus</li> </ul>	No Yes Yes  O11 Yes No  IP66 Yes Yes IP20  Yes Yes

• ATEX Zone 2	Yes; For inscription on device rating plate
• ATEX Zone 22	Yes; For inscription on device rating plate
• IECEx Zone 2	Yes; For inscription on device rating plate
• IECEx Zone 22	Yes; For inscription on device rating plate
• cULus Class I Zone 1	No
• cULus Class I Zone 2, Division 2	Yes; For inscription on device rating plate
• FM Class I Division 2	Yes; For inscription on device rating plate
Marine approval	
• Germanischer Lloyd (GL)	Yes
<ul> <li>American Bureau of Shipping (ABS)</li> </ul>	Yes
• Bureau Veritas (BV)	Yes; Available soon
<ul><li>Det Norske Veritas (DNV)</li></ul>	Yes
<ul> <li>Korean Register of Shipping (KRS)</li> </ul>	No; Available soon
<ul> <li>Lloyds Register of Shipping (LRS)</li> </ul>	Yes
<ul> <li>Nippon Kaiji Kyokai (Class NK)</li> </ul>	Yes; Available soon
<ul> <li>Polski Rejestr Statkow (PRS)</li> </ul>	No
<ul> <li>Chinese Classification Society (CCS)</li> </ul>	Yes; Available soon
<ul> <li>Compass working clearance</li> </ul>	5 m
Ambient conditions	
Suited for indoor use	Yes
Suited for outdoor use	Yes; Powder-coated, UV resistant
Suited for outdoor use  Ambient temperature during operation	Yes; Powder-coated, UV resistant
	Yes; Powder-coated, UV resistant
Ambient temperature during operation	Yes; Powder-coated, UV resistant -30 °C
Ambient temperature during operation  ● Operation (vertical installation)	
<ul><li>Ambient temperature during operation</li><li>◆ Operation (vertical installation)</li><li>— For vertical installation, min.</li></ul>	-30 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> </ul>	-30 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814)
Ambient temperature during operation  Operation (vertical installation)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle)  At maximum tilt angle, min.	-30 °C 60 °C; (55 °C, see entry ID: 64847814) -30 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814) -30 °C
Ambient temperature during operation  Operation (vertical installation)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle)  At maximum tilt angle, min.  At maximum tilt angle, min.  Operation (vertical installation, portrait	-30 °C 60 °C; (55 °C, see entry ID: 64847814) -30 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> <li>Operation (vertical installation, portrait format)</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814) -30 °C 50 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> <li>Operation (vertical installation, portrait format)</li> <li>For vertical installation, min.</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814) -30 °C 50 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> <li>Operation (vertical installation, portrait format)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814) -30 °C 50 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> <li>Operation (vertical installation, portrait format)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle, portrait format)</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814) -30 °C 50 °C -30 °C 50 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> <li>Operation (vertical installation, portrait format)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle, portrait format)</li> <li>At maximum tilt angle, min.</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814)  -30 °C 50 °C  -30 °C 50 °C  -30 °C 45 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> <li>Operation (vertical installation, portrait format)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle, portrait format)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814)  -30 °C 50 °C  -30 °C 50 °C  -30 °C 45 °C  ettion -30 °C
Ambient temperature during operation  Operation (vertical installation)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle)  At maximum tilt angle, min.  At maximum tilt angle, min.  Operation (vertical installation, portrait format)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle, portrait format)  At maximum tilt angle, min.  At maximum tilt angle, min.  At maximum tilt angle, min.  Mabient temperature during storage/transportation.  min.  max.	-30 °C 60 °C; (55 °C, see entry ID: 64847814)  -30 °C 50 °C  -30 °C 50 °C  -30 °C 45 °C
<ul> <li>Ambient temperature during operation</li> <li>Operation (vertical installation)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle)</li> <li>At maximum tilt angle, min.</li> <li>Operation (vertical installation, portrait format)</li> <li>For vertical installation, min.</li> <li>For vertical installation, max.</li> <li>Operation (max. tilt angle, portrait format)</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> <li>At maximum tilt angle, min.</li> <li>min.</li> <li>min.</li> <li>max.</li> <li>Altitude during operation relating to sea level</li> </ul>	-30 °C 60 °C; (55 °C, see entry ID: 64847814)  -30 °C 50 °C  -30 °C 50 °C  -30 °C 45 °C  ettion -30 °C 70 °C
Ambient temperature during operation  Operation (vertical installation)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle)  At maximum tilt angle, min.  At maximum tilt angle, min.  Operation (vertical installation, portrait format)  For vertical installation, min.  For vertical installation, max.  Operation (max. tilt angle, portrait format)  At maximum tilt angle, min.  At maximum tilt angle, min.  At maximum tilt angle, min.  Mabient temperature during storage/transportation.  min.  max.	-30 °C 60 °C; (55 °C, see entry ID: 64847814)  -30 °C 50 °C  -30 °C 50 °C  -30 °C 45 °C  ettion -30 °C

• Operation, max.	90 %; no condensation
Operating systems	
proprietary	No
pre-installed operating system	
• Windows CE	Yes
Configuration	
Message indicator	Yes
Alarm system (incl. buffer and	Yes
acknowledgment)	***
Process value display (output)	Yes
Process value default (input) possible	Yes
Recipe management	Yes
Configuration software	NT.
• STEP 7 Basic (TIA Portal)	No
• STEP 7 Professional (TIA Portal)	No
WinCC flexible Compact	No
WinCC flexible Standard	No
WinCC flexible Advanced	No
• WinCC Basic (TIA Portal)	No
• WinCC Comfort (TIA Portal)	Yes; WinCC V13 SP1 Update 7 + HSP or higher
WinCC Advanced (TIA Portal)	Yes; WinCC V13 SP1 Update 7 + HSP or higher
• WinCC Professional (TIA Portal)	Yes; WinCC V13 SP1 Update 7 + HSP or higher
Languages	
Online languages	
Number of online/runtime languages	32
Project languages	20
• Languages per project	32
Functionality under WinCC (TIA Portal)	
Libraries	Yes
Applications/options	
Web browser	Yes
Pocket Word	Yes
Pocket Excel	Yes
• PDF Viewer	Yes
• Media Player	Yes
<ul> <li>SIMATIC WinCC Sm@rtServer</li> </ul>	Yes
SIMATIC WinCC Audit	Yes
Number of Visual Basic Scripts	Yes
Task planner	
Task planner	
• time-controlled	Yes

## Help system

Tielp system	
<ul> <li>Number of characters per info text</li> </ul>	70
Message system	
<ul> <li>Number of alarm classes</li> </ul>	32
• Bit messages	
— Number of bit messages	4 000
<ul> <li>Analog messages</li> </ul>	
— Number of analog messages	200
• S7 alarm number procedure	Yes
• System messages HMI	Yes
<ul> <li>System messages, other (SIMATIC S7, Sinumerik, Simotion, etc.)</li> </ul>	Yes
<ul> <li>Number of characters per message</li> </ul>	80
<ul> <li>Number of process values per message</li> </ul>	8
<ul> <li>Acknowledgment groups</li> </ul>	Yes
Message indicator	Yes
Message buffer	
— Number of entries	1 024
— Circulating buffer	Yes
— retentive	Yes
— maintenance-free	Yes
Recipe management	
<ul> <li>Number of recipes</li> </ul>	300
• Data records per recipe	500
• Entries per data record	1 000
<ul> <li>Size of internal recipe memory</li> </ul>	2 Mbyte
<ul> <li>Recipe memory expandable</li> </ul>	Yes
Variables	
<ul> <li>Number of variables per device</li> </ul>	2 048
<ul> <li>Number of variables per screen</li> </ul>	400
• Limit values	Yes
<ul><li>Multiplexing</li></ul>	Yes
• Structures	Yes
• Arrays	Yes
Images	
<ul> <li>Number of configurable images</li> </ul>	500
<ul> <li>Permanent window/default</li> </ul>	Yes
Global image	Yes
<ul> <li>Image selection by PLC</li> </ul>	Yes
• Image number in the PLC	Yes
Image objects	

o Namel and Calif	400
<ul><li>Number of objects per image</li><li>Text fields</li></ul>	400 V
	Yes
• I/O fields	Yes
• Graphic I/O fields (graphics list)	Yes
• Symbolic I/O fields (text list)	Yes
• Date/time fields	Yes
• Switches	Yes
• Buttons	Yes
• Graphic display	Yes
• Icons	Yes
Geometric objects	Yes
Complex image objects	20
• Number of complex objects per screen	20
• Alarm view	Yes
• Trend view	Yes
• User view	Yes
• Status/control	Yes
<ul><li>Sm@rtClient view</li></ul>	Yes
• Recipe view	Yes
• f(x) trend view	Yes
<ul> <li>System diagnostics view</li> </ul>	Yes
• Media Player	Yes
<ul> <li>HTML browser</li> </ul>	Yes
<ul><li>PDF display</li></ul>	Yes
• IP camera display	Yes; Webcam type see FAQs
• Bar graphs	Yes
• Sliders	Yes
<ul> <li>Pointer instruments</li> </ul>	Yes
<ul> <li>Analog/digital clock</li> </ul>	Yes
Lists	
<ul> <li>Number of text lists per project</li> </ul>	500
<ul> <li>Number of entries per text list</li> </ul>	500
<ul> <li>Number of graphics lists per project</li> </ul>	500
<ul> <li>Number of entries per graphics list</li> </ul>	500
Archiving	
<ul> <li>Number of archives per device</li> </ul>	50
<ul> <li>Number of entries per archive</li> </ul>	20 000
<ul> <li>Message archive</li> </ul>	Yes
• Process value archive	Yes
<ul> <li>Archiving methods</li> </ul>	
— Sequential archive	Yes
<del>-</del>	

— Short-term archive	Yes
Memory location	163
— Memory card	Yes
— USB memory	Yes
— Ethernet	Yes
Data storage format	163
— CSV	Yes
— TXT	Yes
— RDB	Yes
Security	163
• Number of user groups	50
• Number of user rights	32
<ul><li>Number of users</li></ul>	50
Password export/import	Yes
• SIMATIC Logon	Yes
Logging through printer	165
• Alarms	Yes
• Report (shift log)	Yes
• Hardcopy	Yes
• Electronic print to file	Yes; PDF, HTML
Character sets	
Keyboard fonts	
— US English	Yes
Transfer (upload/download)	
<ul> <li>MPI/PROFIBUS DP</li> </ul>	Yes
• USB	Yes
• Ethernet	Yes
• using external storage medium	Yes; Backup/restore
Process coupling	
• S7-1200	Yes
• S7-1500	Yes
• S7-200	Yes
• S7-300/400	Yes
• LOGO!	Yes
• WinAC	Yes
• SINUMERIK	Yes; with SINUMERIK option package
• SIMOTION	Yes
<ul><li>Allen Bradley (EtherNet/IP)</li></ul>	Yes
• Allen Bradley (DF1)	Yes
• Mitsubishi (MC TCP/IP)	Yes
• Mitsubishi (FX)	Yes

• OMRON (FINS TCP)	No
• OMRON (LINK/Multilink)	Yes
<ul><li>Modicon (Modbus TCP/IP)</li></ul>	Yes
<ul><li>Modicon (Modbus)</li></ul>	Yes
• OPC UA Client	Yes
OPC UA Server	Yes
Service tools/configuration aids	
<ul> <li>Backup/Restore manually</li> </ul>	Yes
<ul> <li>Backup/Restore automatically</li> </ul>	Yes
• Simulation	Yes
Device switchover	Yes
Peripherals/Options	
Peripherals	
• Printer	Yes
<ul> <li>SIMATIC HMI MM memory card: Multi Media Card</li> </ul>	Yes
<ul> <li>SIMATIC HMI SD memory card: Secure Digital memory card</li> </ul>	Yes
• SIMATIC HMI CF memory card Compact Flash Card	No
• USB memory	Yes; e.g. USB RFID reader, see FAQ entry ID: 99808171
• SIMATIC IPC USB Flashdrive (USB stick)	Yes
• SIMATIC HMI USB stick	Yes
Network camera	Yes; See FAQ Entry ID: 62383298 and entry ID: 65647473
Accessories	
Expansion module	Optional e.g. USB RFID reader, see FAQ entry ID: 99808171
Further accessories are available	Yes; Mounting clips and 2-pin power supply connector
Mechanics/material	
Enclosure material (front)	
• Plastic	No
• Aluminum	Yes; Powder-coated, UV resistant
• Stainless steel	No
Dimensions	
Width of the housing front	214 mm
Height of housing front	158 mm
Mounting cutout, width	197 mm
Mounting cutout, height	141 mm
Overall depth	67 mm
Weights	

Weight without packaging 1.5 kg
Weight incl. packaging 1.7 kg
Other

Note: Power, quantity

Power, quantity structure and performance correspond to a standard 7" Comfort Panel